

# Stage Right Transmissions

Stage  
Right  
Transmissions



# 2015

## CATALOG

**ISO 9001:2008 CERTIFIED MANUFACTURER**

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The Original  
**Stage**  
**Right**  
*Transbrake*

**TH2004R**

1981-89



FITS GRAND NATIONAL, REGAL, MONTE CARLO, MONTE CARLO SS, CUTLASS, GRAND PRIX  
OLDS 442 AND THE 89' TURBO TRANS AM

**Complete Kit #SRT2004R-TB**

### Vehicle Application

#### **BUICK**

ELECTRA  
ESTATE WAGON  
REGAL (ALL)  
GRAND NATIONAL  
GNX

#### **CADILLAC**

FLEETWOOD

#### **CHEVROLET**

CAPRICE  
MALIBU  
MONTE CARLO  
MONTE CARLO SS

#### **GMC**

CABALLERO

#### **OLDSMOBILE**

442  
CUSTOM CRUISER  
HURST

#### **PONTIAC**

89 GTA TURBO TRANS AM  
GRAND PRIX  
PARISIENNE

The Original  
**Stage Right**  
Transbrake

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**Complete Kit #SRT2004R-TB**



# Stage Right

*Billet Adjustable Servo*

# TH2004R

1981-89



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OLDS 442 AND THE 89' TURBO TRANS AM

## Vehicle Application

### BUICK

ELECTRA  
ESTATE WAGON  
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GNX

### CADILLAC

FLEETWOOD

### CHEVROLET

CAPRICE  
MALIBU  
MONTE CARLO  
MONTE CARLO SS

### GMC

CABALLERO

### OLDSMOBILE

442  
CUSTOM CRUISER  
HURST

### PONTIAC

89 GTA TURBO TRANS AM  
GRAND PRIX  
PARISIENNE

# Stage Right Billet Adjustable Servo

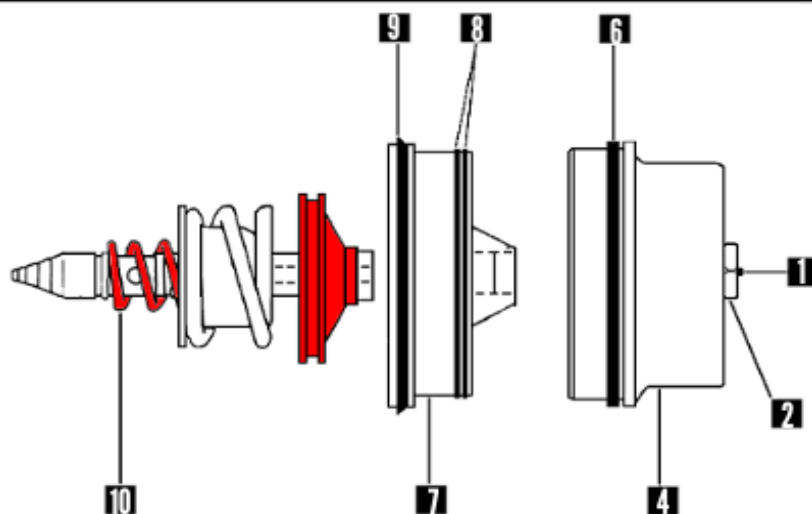
# TH2004R

1981-89

## Kit #SRTBSK-200

All parts listed below are included in kit.

Parts also available separately.



\*All parts in illustration are **NOT** included.

1. Set screw #SRTBS8930

6. Servo Cover Seal #SRTBS4061T196

2. Nylock Jambnut #SRTBS7731

7. Servo Piston #SRTBSP200

3. Teflon Coated Washer #SRTBS44309

8. Upper Piston Seals (x2) #SRTBS54198AT

4. Servo Cover #SRTBSC200

9. Lower Piston Seal #SRTBSUC200

5. Adjuster Button #SRTBSB200

10. Servo Return Spring #SRTBS-RS200

Servo piston surface area largest available with over 33% more surface area than Grand National servo and 22% larger than the nearest inferior servo. And, its adjustable and re-useable!

Save time and hassel, eliminating the need for longer pins, extensions or shims and never weld onto the end of a pin again. Install and adjust for more accurate band clearance, more clamping force, increased performance and longevity.

**Stage  
Right**  
*Billet Adjustable Servo*

**700R4**  
4L60-4L60E-4L65E

1982 TO 2012



## Vehicle Application

### BUICK

LeSABRE  
RANIER  
ROADMASTER

### CADILLAC

ESCALADE  
FLEETWOOD

### OLDSMOBILE

BRAVADA

### PONTIAC

FIREBIRD  
GTO

### GMC

SIERRA DENALI  
CANYON  
ENVOY  
JIMMY  
S-15 SONOMA  
SAVANA 1500  
SIERRA 1500  
SYCLONE  
TYPHOON  
YUKON  
YUKON XL 1500

**Stage  
Right**  
*Billet Adjustable Servo*

**700R4**  
4L60-4L60E-4L65E

1982 TO 2012



## Vehicle Application

### CHEVROLET

ASTRO  
BLAZER 1500  
CAMARO up to 2005  
CAPRICE  
COLORADO  
CORVETTE up to 2005  
EXPRESS 1500  
IMPALA SS

K1500  
K1500 SUBURBAN  
SILVERADO  
TAHOE  
TRAILBLAZER  
S-10  
S-10 BLAZER

# Stage Right

*Billet Adjustable Servo*

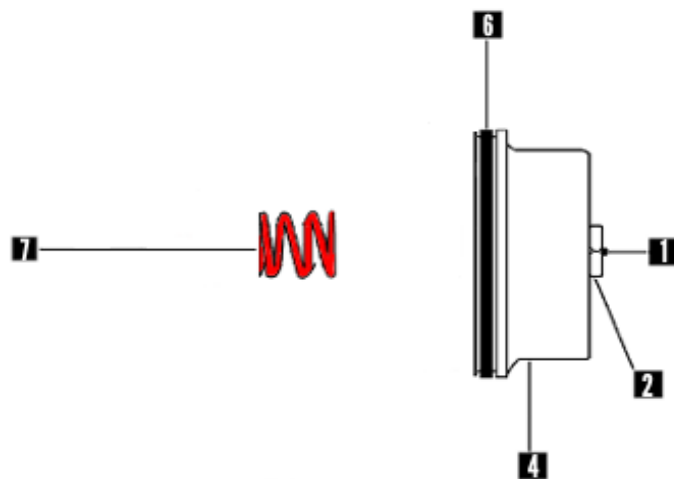
# 700R4

4L60-4L60E-4L65E

## Kit #SRTBSK-700E

All parts listed below are included in kit.

Parts are also available separately.



1. Set screw #SRTBS8930

2. Nylock Jambnut #SRTBS7731

3. Teflon Coated Washer #SRTBS44309

4. Servo Cover #SRTBSC700

5. Adjuster Button #SRTBSB200

6. Servo Cover Seal #SRTBS4061T196

7. Servo Return Spring #SRTBS-RS200

8. Replacement Seal Kit #SRT700SSK

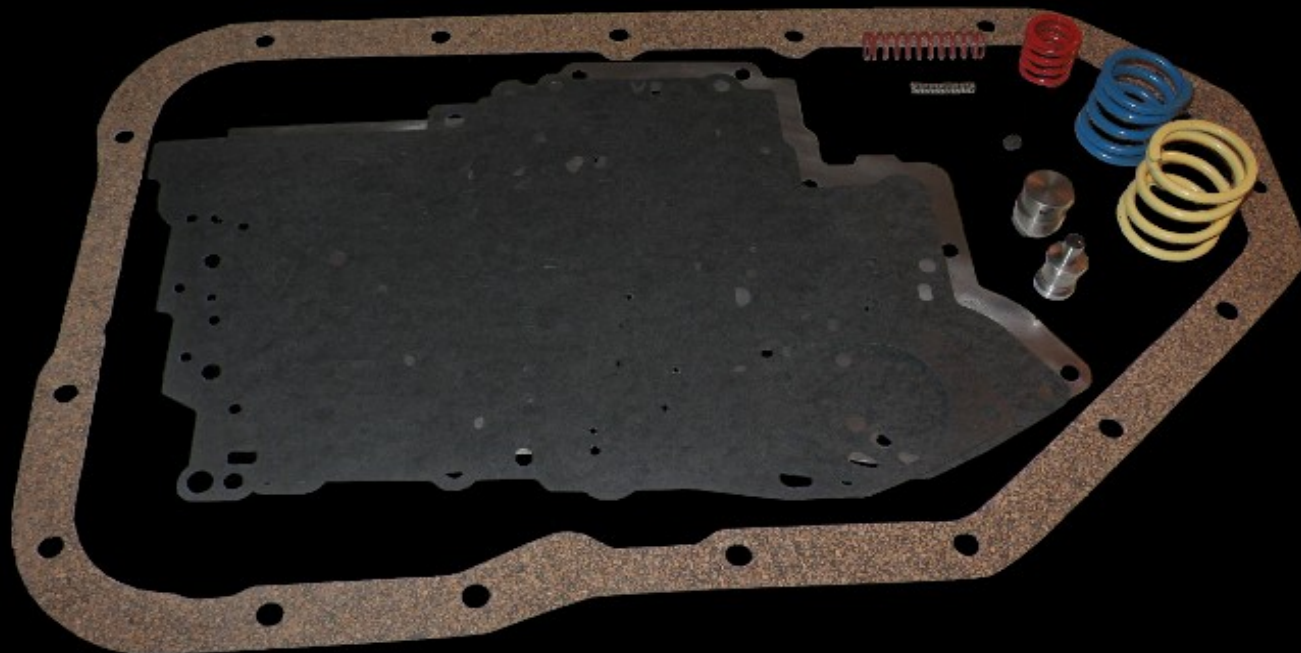
Save time and hassel, eliminating the need for longer pins, extensions or shims and never weld onto the end of a pin again.

Just install and adjust for more accurate band clearance, more clamping force, increased performance and longevity.

Adjustable and re-useable!

"Innovative parts to make you quicker, faster and more consistent"

## Shift Improvement Kit #SRT-SIK-200



- |                             |                  |                                    |                 |
|-----------------------------|------------------|------------------------------------|-----------------|
| 1. Servo Return Spring      | #SRT-RS200-700   | 9. Separator Plate                 | #SRT-XPLATE-200 |
| 2. 1-2 Accumulator Spring   | #SRT-1AC200      | 10. Upper VB Gasket                | #SRT-54320B-TB  |
| 3-4 Accumulator Spring      | #SRT-3AC200      | 11. Lower VB Gasket                | #SRT54321B-TB   |
| 4. 275 PSI PR Spring        | #SRT-275HP-PS    | 12. 1-2 Accumulator Housing Gasket | #SRT-54308B-TB  |
| 5. Line Bias Spring         | #SRT-LBS200      | 13. Pan Gasket (cork)              | #SRT-54300B-TB  |
| 6. 1-2 Accumulator Setscrew | #SRT-1SC-200     | 14. Detailed Instructions          |                 |
| 7. .571 Boost Valve         | #SRT-BV-200-700  |                                    |                 |
| 8. .296 Reverse Boost Valve | #SRT-RBV-200-700 |                                    |                 |

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**Billet Shaft Forward Drum #SRT-10BFD-200**



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## TH2004R

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### Performance Components

**Billet Shaft Forward Drum**

**#SRT-10BFD-200**



**Billet Forward Apply Piston**

**#SRT-10BFAP-200**



**Billet Direct Apply Piston**

**#SRT-10BDAP-200**



**Billet O.D. Planetary**

**#SRT-10BODP-200**



# Stage Right Transmissions

# TH2004R

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## Performance Components

Servo Seal Kit

#SRT-200SSK

Includes servo cover seal, adjuster  
button seal, Teflon coated washer and  
3 piston seals.

.571 Boost Valve

#SRT-10BV-200-700



.296 Reverse Boost Valve

#SRT-10RBV-200-700



Shifter Gate for use  
with 2004R Transbrake

#SRT-10SG-200



Transbrake Spool Valve

#SRT-1TB-200



**Stage  
Right**  
*Shift-Improvement*

**700R4**  
4L60E | 4L65E

**Shift Improvement Kit #SRT-SIK-700**

**4L60E Manual Valve Body Kit #SRT4L60EMVK**

**4L60E | 4L65E Transbrake Kit #SRT4L60HTB**

4L60E shift improvement kits will include NEW modified separator plate, boost valve, servo return spring, accumulator pistons, various springs and spacers, as well as detailed instructions.

4L60E manual valve body kits will include all necessary hardware, gaskets and instructions.

4L60E transbrake kits will include NEW 303 stainless spool valve, all gaskets and various components for complete install. Kit is hydraulic and contains no electronics.

**ANTICIPATED RELEASE**

**SUMMER 2015**

# Stage Right Transmissions

## Wholesale-Vendor Application

Company Name	<input type="text"/>
Contact Name	<input type="text"/>
Address 1	<input type="text"/>
Address 2	<input type="text"/>
City	<input type="text"/>
State	<input type="text"/>
Zip	<input type="text"/>
Mobile Phone	<input type="text"/>
Business Phone	<input type="text"/>
Email	<input type="text"/>
Website	<input type="text"/>

Please include information above when requesting wholesale price list.